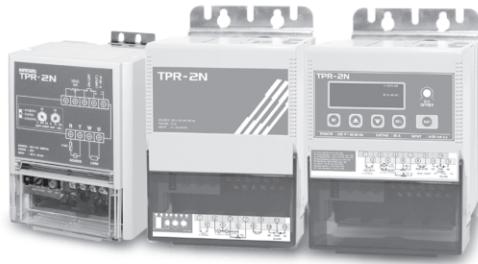


TPR-2N/TPRF-2N

Single phase power regulator

- Set the max output voltage by setting the slope
- Various input signals
- Phase control and cycle control are internally selectable



● Suffix code (25 A, 35 A)

| Model | Code | Information |
|----------------------|---|-------------------------------|
| TPR-2N | <input type="checkbox"/> <input type="checkbox"/> | Single phase power regulator |
| Power supply voltage | 110 | 110 V AC 50/60 Hz(dual usage) |
| | 220 | 220 V AC 50/60 Hz(dual usage) |
| Rated current | 25 | 25 A |
| | 35 | 35 A |

● Suffix code (50 A, 70 A)

| Model | Code | Information |
|--|--|--|
| TPR-2N | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | Single phase power regulator |
| TPRF-2N | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | Single phase power regulator (digital indication type) |
| Power supply voltage | 110 | 110 V AC 50/60 Hz (dual usage) |
| | 220 | 220 V AC 50/60 Hz (dual usage) |
| | 380 | 380 V AC 50/60 Hz (dual usage) |
| | 440 | 440 V AC 50/60 Hz (dual usage) |
| | 50 | 50 A |
| Rated current | 70 | 70 A |
| Communication function (only with TPRF) | | N None |
| | | 1 Communication (RS 485/422) ※in the process of developing |

Thyristor Power Regulator

● Specification

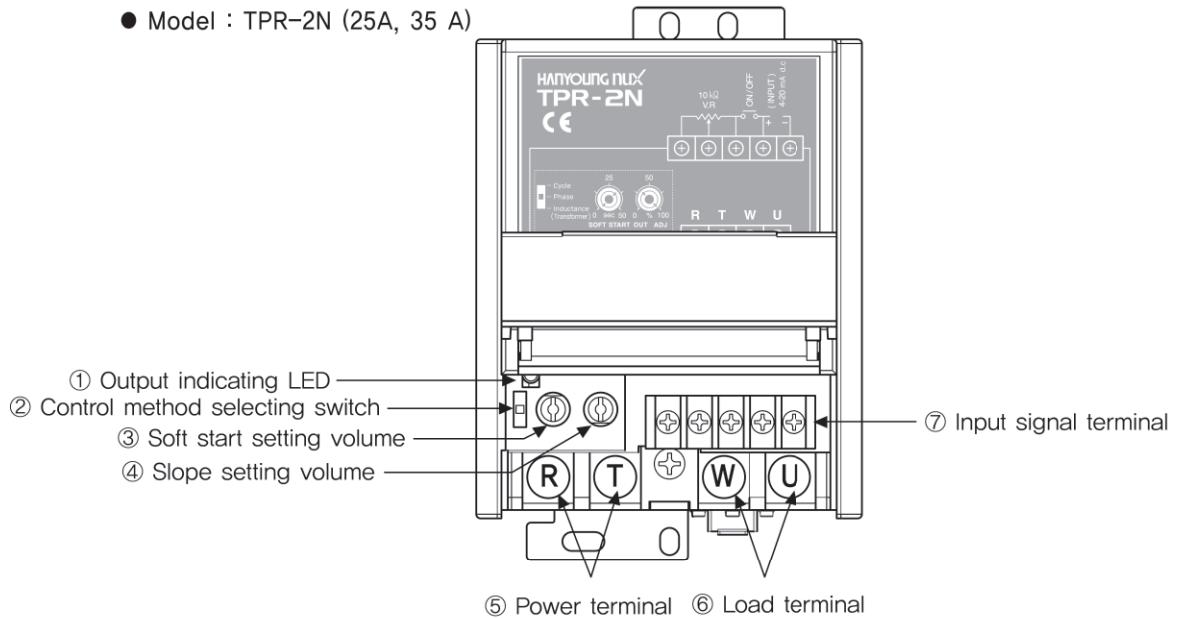
| Model | TPR-2N□□□ | TPR-2N□□□ | TPRF-2N□□□ | | |
|-----------------------|---|---|--|--|--|
| appearance (mm) |  |  |  | | |
| Function | <ul style="list-style-type: none"> • Soft Start / Soft Down • Slope setting | <ul style="list-style-type: none"> • Soft start • Over heated alarm (O.T) • Alarm output • Slope setting • Output setting limitation • Over current alarm (O.C) • Load break alarm (L.L) | | | |
| Display method | Output indication by the LED | | Current and state indication by the 7 segments LED | | |
| Control method | Phase control, Cycle control(switch selection), ON/OFF control | | Phase control, cycle control, ON/OFF control | | |
| Movement type | <ul style="list-style-type: none"> • Soft start / Soft down. (time : 0 ~ 50sec) | | <ul style="list-style-type: none"> • Soft Start (time : 0 ~ 250sec) • Soft Up/Soft Down (time : 0 ~ 25sec) | | |
| Applying load | Resistance, Inductance load (selection by the switch, TPRF: selection by the parameter) | | | | |
| Rated current | 25, 35 A | 50A, 70 A | | | |
| Power supply voltage | 110, 220 V AC | 110, 220, 380, 440 V AC | | | |
| Power frequency | 50/60 Hz (dual usage) | | | | |
| Min load | 0.5 A | 0.5 A | | | |
| Control element | Triac | SCR | SCR | | |
| Control input | 4 – 20 mA (1 – 5 V) DC ON/OFF, external volume | 4 – 20 mA DC, 1 – 5 V DC, 0 – 10 V DC | 4 – 20 mA DC, 1 – 5 V DC, 0 – 5 V, 0 – 10 V DC | | |
| External volume | Manual setting volume(B 10 KΩ) | | | | |
| Alarm output | – | Over heated alarm(TPR-2N), over current alarm, Relay contact output (1a contact) 125V AC 10A, max 5A 250V AC | | | |
| Insulation resistance | Min 20 MΩ, 500 V DC (input terminal–power terminal) | | | | |
| Dielectric strength | 2,000 V, for 1 min (input terminal–power terminal) | | | | |
| Cooling method | Natural cooling | 50 A (natural cooling), 70 A (forced cooling) | | | |
| Weight(g) | Approx 960 | Approx 2,000 | Approx 2,000 | | |

Environment specification

| | |
|---------------------|--|
| Ambient temperature | 0 ~ 50 °C (Refer to the load current characteristic) |
| Ambient humidity | 35 ~ 85 % RH. (No condensation allowed) |
| Storage temperature | -25 ~ 70 °C |

● Name of each part

● Model : TPR-2N (25A, 35 A)

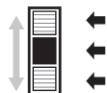


setting

name

Description

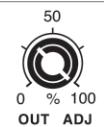
default value



| | | |
|---------------------|--|---------------|
| Cycle control | When selecting the cycle control resistive load (zero cross) | Phase control |
| Phase control | When selecting the phase control resistive load | |
| Inductance load (*) | When selecting the phase control inductance load (limits an output amount to 50%) | |



| | | |
|---------------------------|---|-------|
| SOFT START setting volume | Set the soft start/soft down time synchronously (set range: 0~50 sec) Not operated in the cycle control | 0 sec |
|---------------------------|---|-------|



| | | |
|--------------------------------|---|-------|
| Slope setting volume (OUT ADJ) | Output limitation by the slope setting (setting range: 0~100%) | 100 % |
|--------------------------------|---|-------|

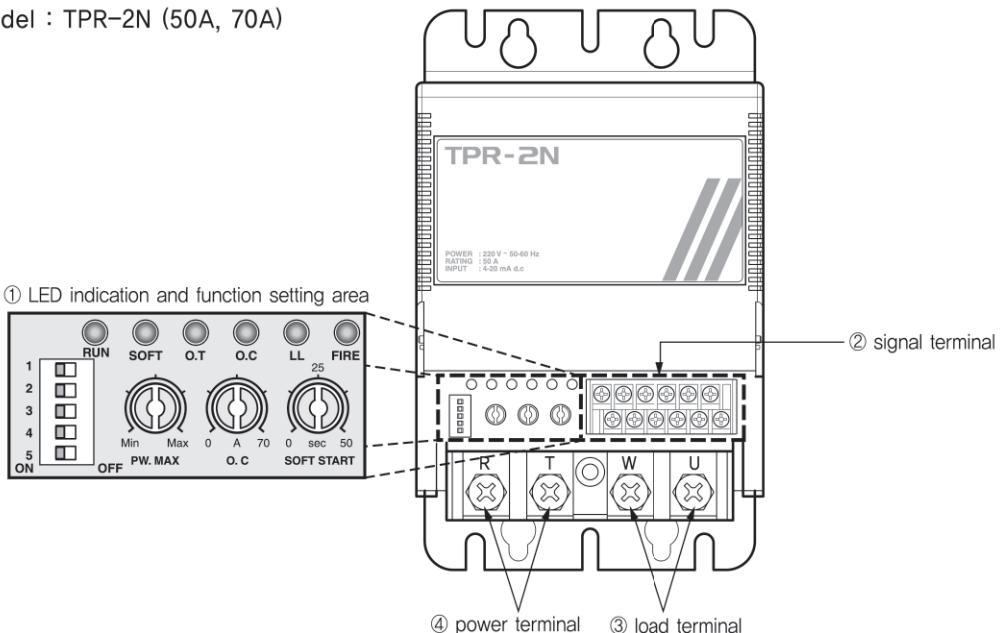


| | | |
|------------------------|--|--|
| Output power indicator | Brightness varies by proportioning to the output amount of output power (load). L.ON with the max value | |
|------------------------|--|--|

- Selecting the deep switch as inductance load will limit the output amount to 50%
- Switch conversion is not recognized during operation so please check for the switch before supplying in the power.

Thyristor Power Regulator

● Model : TPR-2N (50A, 70A)



■ Control type selectable by the deep switch

| classification | number | ON | OFF | default value |
|---------------------------|--------|-------------------------|---------------------------------|---------------|
| 1 2 3 4 5 | 1 | Resistive load | Inductance load | ON |
| | 2 | Phase control | Cycle control | ON |
| | 3 | Internal volume (LOCAL) | External volume (REMOTE) | ON |
| | 4 | 4 – 20 mA DC | 1 – 5 V DC(ON/OFF), 0 – 10 V DC | ON |
| | 5 | – | REMOTE (external volume) | ON |

* Switch conversion is not recognized during operation so please check for the switch before supplying in the power.

* Selecting the deep switch as inductance load will limit the output amount to 50%

■ Function setting by the volume

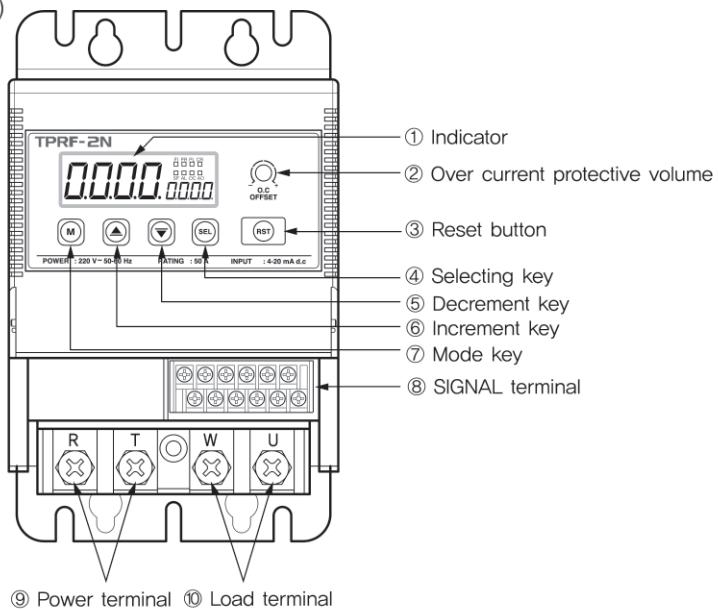
| Setting | Name | Information | default value |
|---------|-----------------------------|---|---------------|
| | Slope setting volume | Output limitation by the slope setting (set range: 0~100%) | max value |
| | Over current setting volume | Over current alarm value setting Alarm output becomes ON when value exceeds the set value for more than 0.5 sec (but only when performing phase control) | max value |
| | Soft start setting volume | Set the soft start/soft down time synchronously (set range: 0~50 sec) but only when performing phase control | 0 |

■ LED indication

| LED name | Information | LED name | Information |
|----------|---|----------|---|
| RUN | Input power indicator L.ON when input power (power) is supplied in | O.C | over current alarm indicator L.ON when Over current is detected |
| SOFT | Soft start indicator L.ON when soft start is operated | L.L | Load break alarm indicator L.ON when detecting the load break but only applied when performing phase control |
| O.T | Over temperature indicator L.ON when temperature of heat sink is over heated | FIRE | Output power indicator Brightness varies by proportioning to the output amount of output power (load). L.ON with the max value |

TPR-2N/TPRF-2N

- Model : TPRF-2N (50A, 70A)



- LED indication and explanation

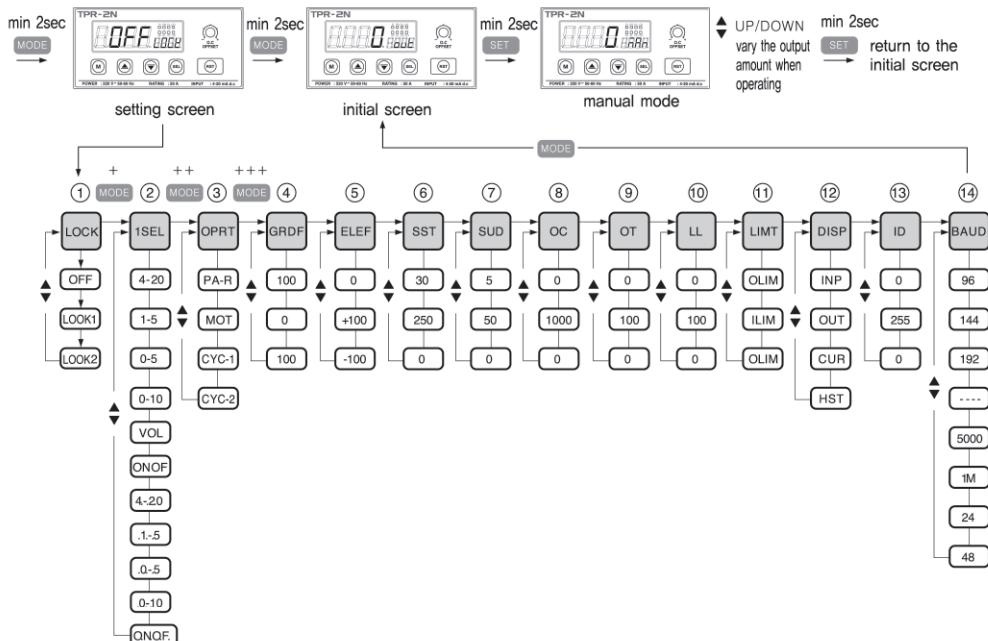
| Name of LED indication | | Explanation |
|------------------------|--|---|
| FI | output power indicator | Brightness varies by proportioning to the output amount of output power (load). L.ON with the max value |
| P.R | Phase control resistive load indicator | L.ON when selecting the phase control resistive load |
| P.L | Phase control inductive load indicator | L.ON when selecting the phase control inductive load |
| C.R | Cycle control indicator | L.ON when selecting the cycle control |
| SF | Soft start indicator | L.ON when selecting the soft-start function |
| AL | Alarm output indicator | L.ON when over current alarm and over heated temperature alarm is operated |
| O.C | Over current detection indicator | L.ON when over current alarm is operated |
| A.O | Auto operation indicator | L.ON when selecting the auto operation |

Thyristor Power Regulator

- Actuating button explanation

| Button name | | Explanation |
|-------------|----------------------------------|---|
| | Mode key | Enter into the edit mode and save the data |
| | Incremental key | Increase the set value |
| | Decrement key | Decrease the set value |
| | Selecting key | Pressing it for 2 sec will enter into the manual mode |
| | Reset button | System temporarily stops when alarm occurs. It restores the system |
| | Over current compensating volume | Compensate the current that is displayed in the displaying unit (default setting: middle) ※ applied only when performing phase control |

Parameter setting method

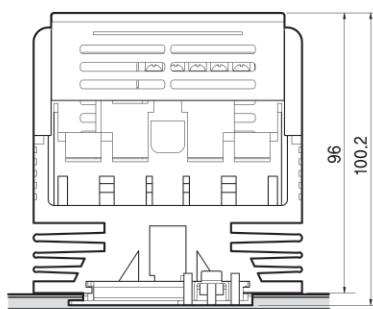
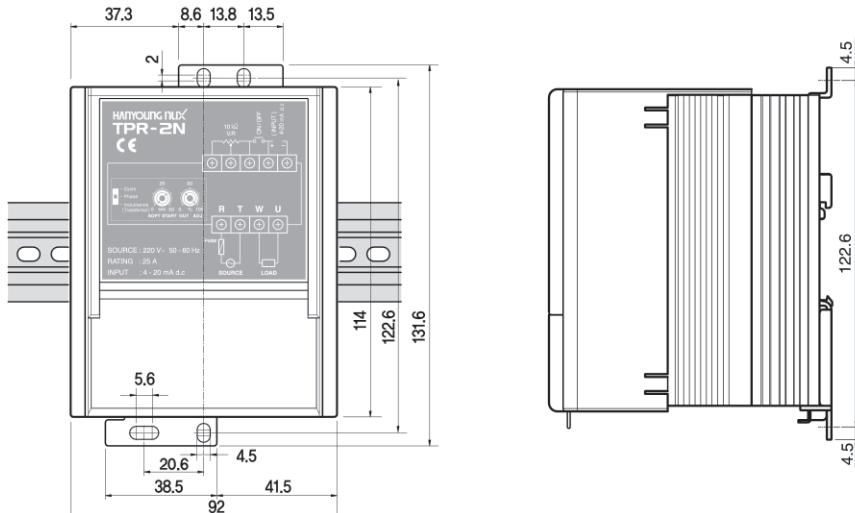


| NO. | symbol | Information | Explanation | default value |
|-----|--------------|-----------------------------------|---|---------------|
| 1 | <i>LoCk</i> | Lock mode | OFF : UNLOCK, Loc1 : ALL LOCK, Loc2 : AUTO MODE Lock | OFF |
| 2 | <i>1SEL</i> | Input selection | 4 – 20 mA / 1 – 5 / 0 – 5 / 0 – 10 / VOL(external volume) / ONOF(ON/OFF) External volume output limiting function when selecting the input with point (4 – 20 mA / 1 – 5 / 0 – 10 / ON/OFF) | 4 – 20 |
| 3 | <i>oPrT</i> | Operation mode selection | PA-R : phase control resistive load MOT : Phase control (inductance load) CYC1 : cycle control (time proportional : 100 period fixed method) CYC2 : cycle control (period proportion-high speed response) | PA-R |
| 4 | <i>GrdF</i> | Output limit setting | Output limiting value setting (set range: 0~100%) | 100 |
| 5 | <i>ELEF</i> | Elevation setting | Input signal compensation regarding an output amount (set range: ±100%) | 0 |
| 6 | <i>SSt</i> | SOFT START | The time to reach from Power ON to when input signal and output amount become same(0~20sec) | 30 |
| 7 | <i>SUd</i> | SOFT up / down | The time when input variation and output become same during operation(0~25sec) | 5 |
| 8 | <i>oC</i> | Over current alarm setting | Alarm output is operated when over current set value is bigger than load current(Set range: 0~1000A) | 0 |
| 9 | <i>oT</i> | Heat sink over heat alarm setting | Alarm output is operated when OT set value is bigger than OT indicated value(Set range: 8888) | 0 |
| 10 | <i>LL</i> | Load break alarm | When yielding output more than the set value and if current is less than 1 A, then ALARM LED will be lighted (With phase angle control) | 0 |
| 11 | <i>Li nT</i> | Output limit / input limit | <i>oLI n</i> : Slope setting function selection <i>oLI n</i> : Output limitation setting function selection | OLIM |
| 12 | <i>di SP</i> | Display mode setting | Set the standard display state when power is ON | INP |
| 13 | <i>i d</i> | Address setting | Set the number of communication device (Set range : 0 ~ 255) | 0 |
| 14 | <i>bouD</i> | Communication speed setting | Communication speed setting (Set range : 2400 bps ~ 1M bps) | 96 |
| 15 | etc | Error Message | Err-OC=over current/Err-T=heat sink heating/Err-LL=load break | - |

* Selecting the operation mode as phase control inductance load will limit the output amount to 50%

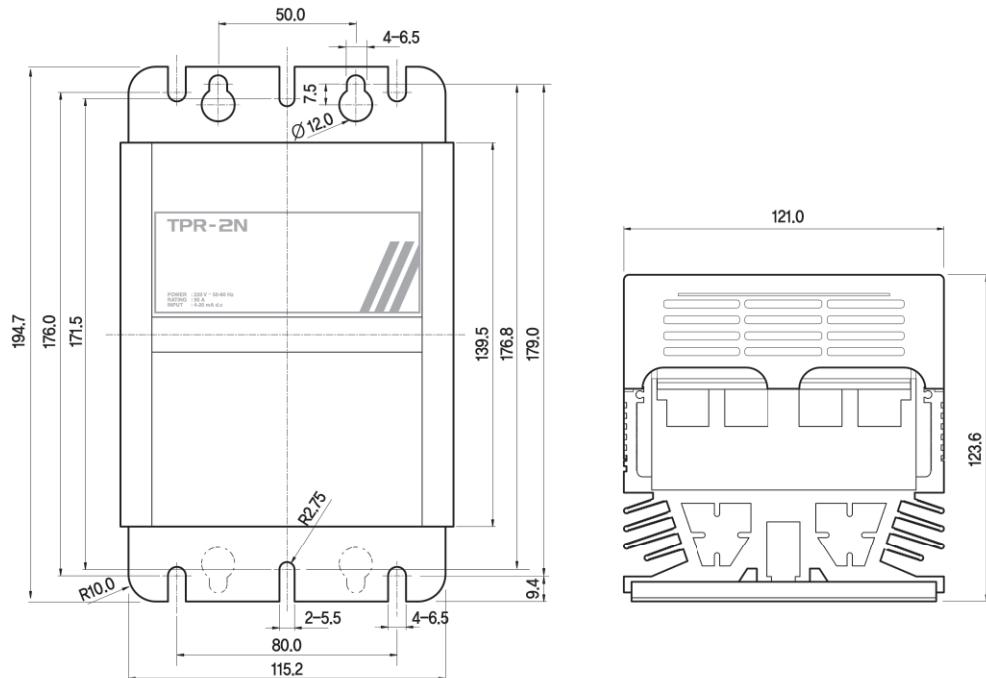
● Dimension and panel cutout (unit: mm)

● Model : TPR-2N(25, 35 A)



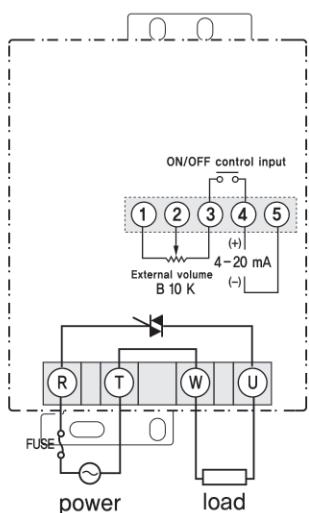
Thyristor Power Regulator

● Model : TPR-2N / TPRF-2N(50, 70A)



● Connection diagram

■ Terminal arrangement diagram
(TPR-2N 25, 35 A)



■ Terminal arrangement diagram
(TPR-2N/TPRF-2N 50, 70 A)

